



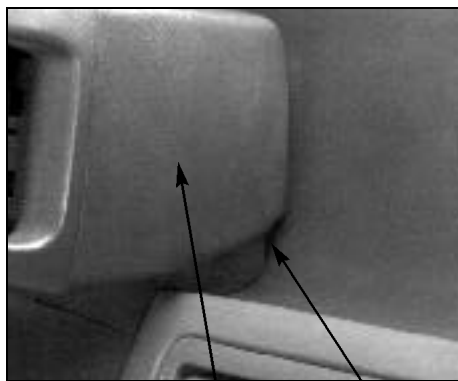
Instr. No. 2650-830B

NOTE

Due to normal manufacturing processes you may have "flashing" (small fibers of plastic) around the pod holes. Once the gauge(s) are installed in the pod you will not be able to see the "flashing."

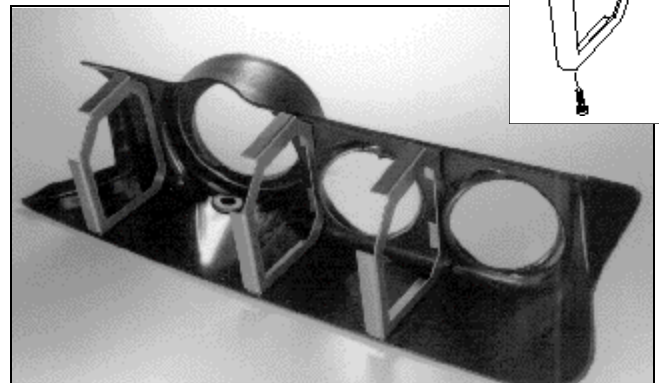
Tach Pod Installation

1. Make a small hole in instrument housing that allows all gauge wires to pass through.



Instrument Housing
Hole for wires

2. Install mounting brackets on pod using enclosed Allen screws.



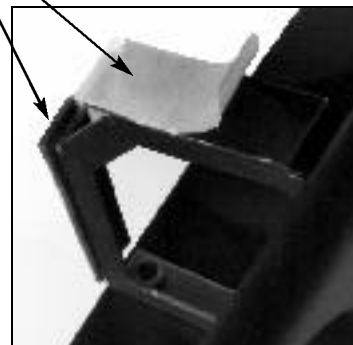
3. Place Tach Pod on dash. Apply pressure on top front edge of pod to settle it in position. Due to slight variations in dashes the Tach Pod may need to be trimmed for a perfect fit.
4. While pressing pod in position, mark bracket location on dash.



5. Double sided tape is used on brackets to help ensure a strong bond. Apply enclosed primer to all surfaces contacting double sided tape:
 - Bracket surfaces contacting dash.
 - Surface of dash contacting bracket.To activate primer, place applicator (felt side down) on a flat surface and squeeze the lower portion of the applicator pad handle. This will break primer seal. Use applicator to apply primer to surfaces.

6. Apply double sided tape to brackets, 6 locations (see photo below).
7. Remove tape backing.

Apply tape here on all 3 brackets

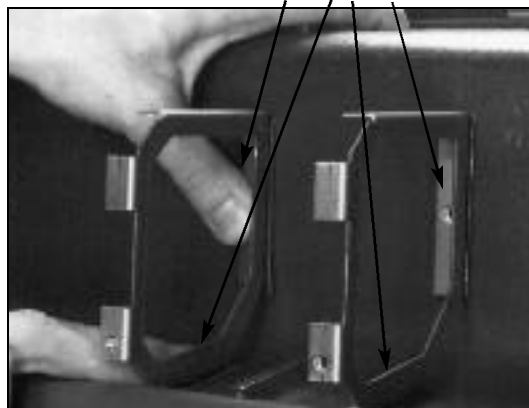


8. Position Tach Pod on dash. Apply pressure to top front edge of pod to settle pod into position.
9. Insert fingers in gauge holes and press brackets against dash to better adhere tape to dash.



10. Remove bracket screws and pod.
11. Press brackets against dash again to ensure proper contact.
12. Hold bracket secure and drill 1/8" holes in dash through bracket holes. We recommend a minimum of 1 screw (passenger side bracket) for safety purposes.
13. Insert bracket screw(s) in new hole and tighten them snug (do not over tighten).

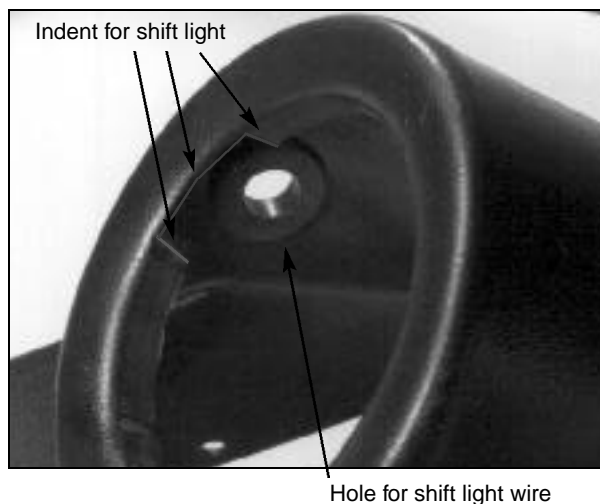
Drill 1/8" hole in dash through existing bracket hole.



14. 2 5/8" gauges require mounting brackets to hold them in place (see gauge instructions for mounting). Tach mounting is a press fit. If a shift light is used, follow instructions below.

SHIFT LIGHT INSTALLATION

- Make an indent in the pod (see photo) the width of the shift light base.
 - To allow the wires to enter the pod from the shift light, cut a .75" hole in the pod. Locate the hole directly below the shift light wires (see photo).
 - Install provided grommet in hole.
 - Insert shift light wires through grommet.
 - Place shift light in position and insert / press fit tach.
15. Route and connect instrument wires (see instruments wiring instructions). Route tach wires directly to hole in instrument housing. Route middle and right gauges wires through center of brackets and through instrument housing hole.
 16. Place Tach pod on dash and install screws to attach Tach pod to brackets.



Auto Meter Gauge Works Three Year Limited Warranty

Gauge Works warrants to the consumer that all Auto Meter Gauge Works products will be free from defects in material and workmanship. Products that fail within this three year period will be repaired or replaced at Auto Meter Gauge Works' option to the consumer, when determined by Auto Meter Gauge Works that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement of parts in the Auto Meter Gauge Works Product and the necessary labor done by Auto Meter Gauge Works to effect the repair or replacement of the Auto Meter Gauge Works product. In no event shall this warranty exceed the original purchase price of the Auto Meter Gauge Works product nor shall Auto Meter Gauge Works be responsible for special, incidental or consequential damages or costs incurred due to the failure of this product. Warranty claims to Auto Meter Gauge Works must be transportation prepaid and accompanied with proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. Improper use or installation, accident, water damage, abuse, unauthorized repairs or alterations voids this warranty. Auto Meter Gauge Works disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by Auto Meter Gauge Works. This warranty is made solely by Gauge Works with Auto Meter being the agent to contact for warranty claims. If the partnership between Auto Meter and Gauge Works dissolves, then all warranty adjustments will be covered by the Gauge Works Co.

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